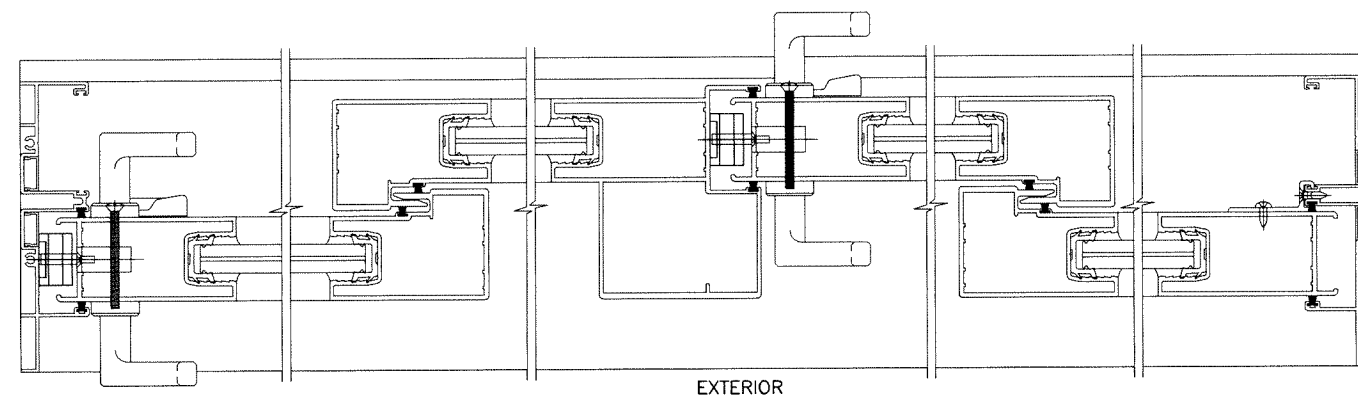
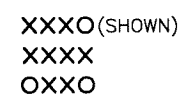
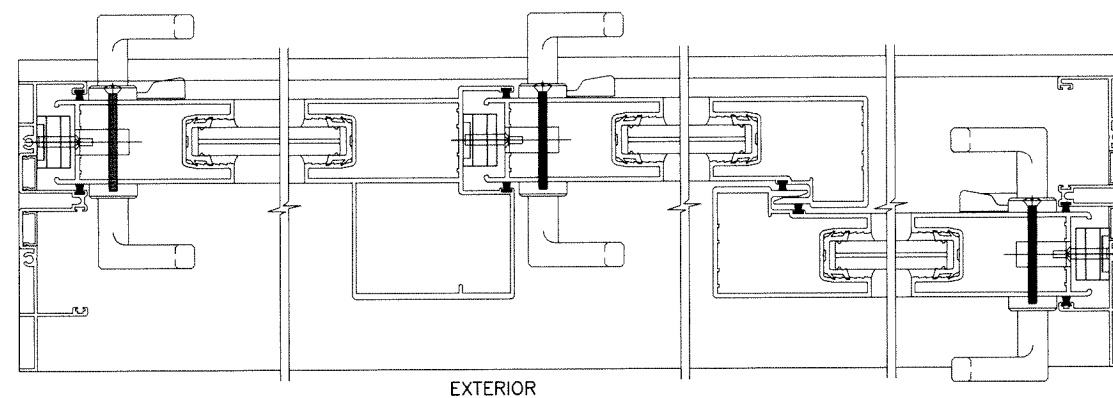
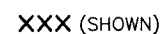
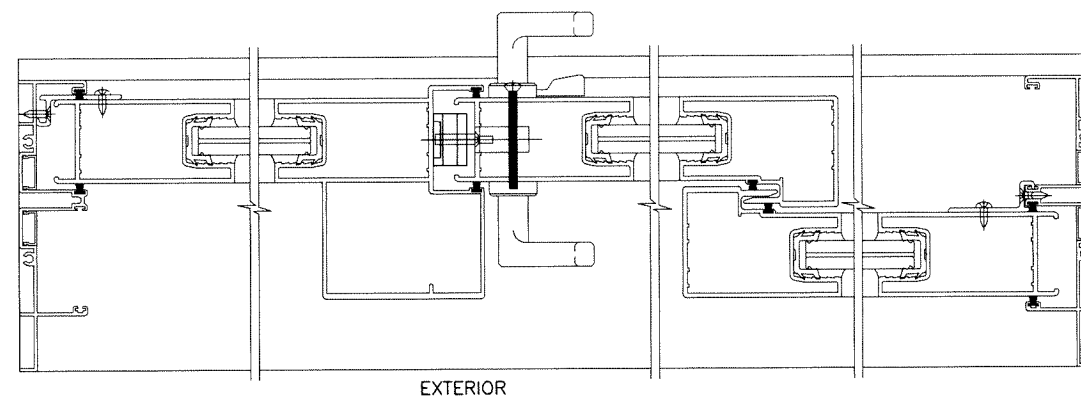
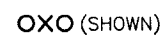
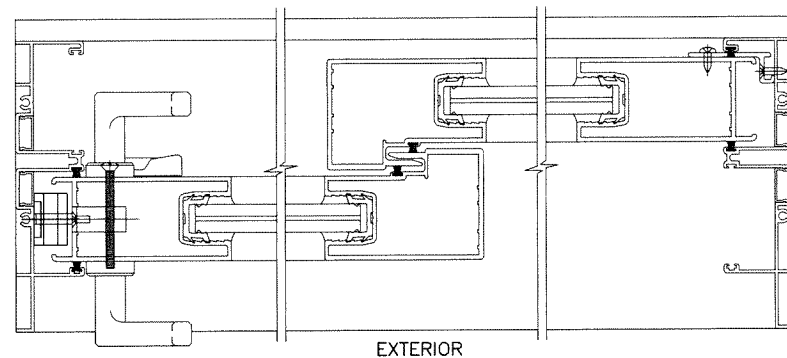
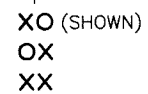
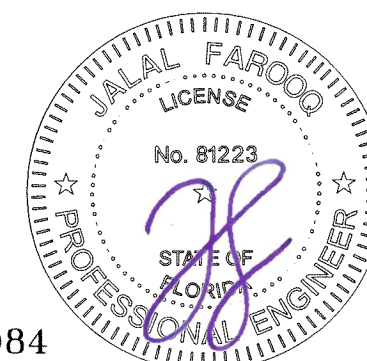




NOTE:
CONFIGURATIONS SHOWN FOR ILLUSTRATION PURPOSE
SEE APPLICABLE DESIGN PRESSURE & SIZE IN
SHEETS 3 THRU 5 AND ANCHOR INSTALLATION IN SHEET 6.

APPROVED CONFIGURATIONS

Sealed: 9/15/2026



FL #47084

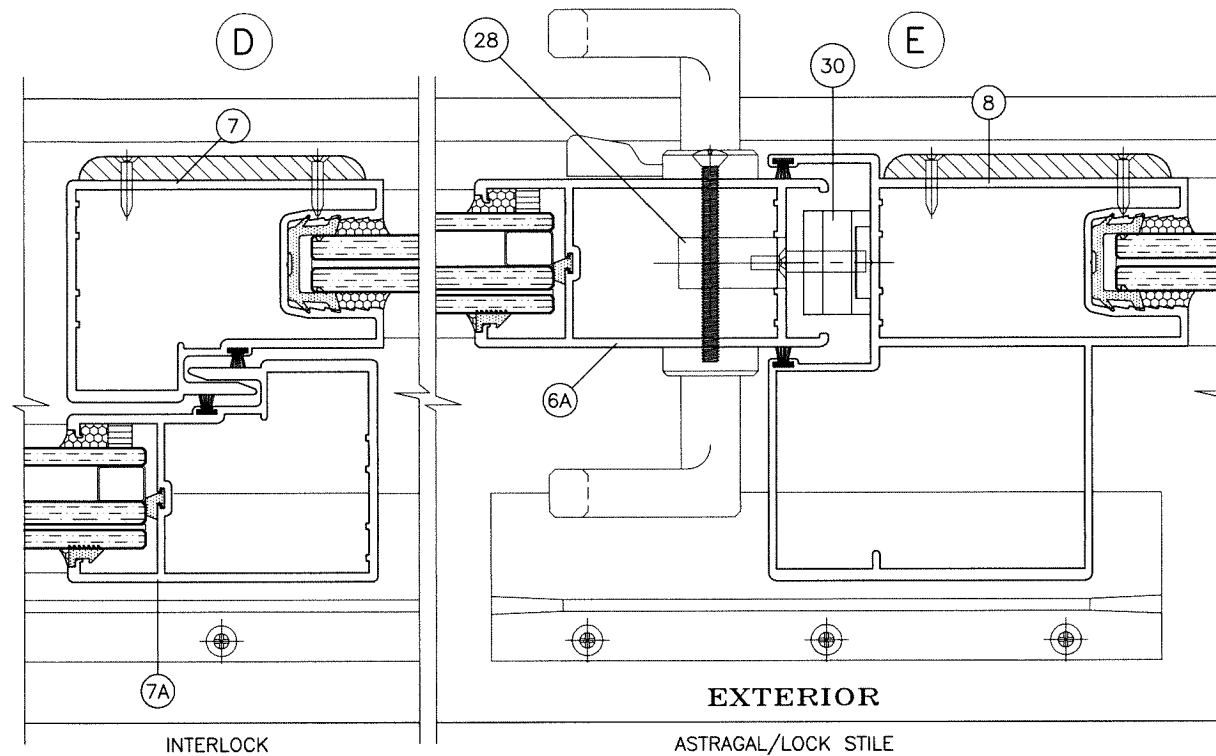
AL-FAROOQ CORPORATION
ENGINEERS & PRODUCT DEVELOPMENT
9360 SUNSET DRIVE, SUITE 220
MIAMI, FLORIDA 33173 (C.A.N. 3538)
TEL. (305) 264-8100 FAX. (305) 262-6978

SERIES-6000 ALUM SLIDING GLASS WINDOW (L.M.I.)

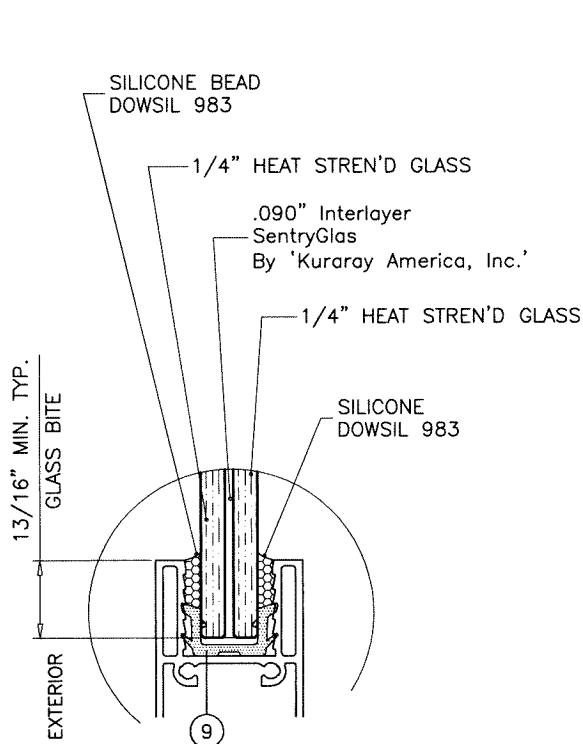
E.S. WINDOWS, LLC
3550 N.W. 49 STREET
MIAMI, FL. 33142

TEL. (305) 638-5151 FAX. (305) 638-5158

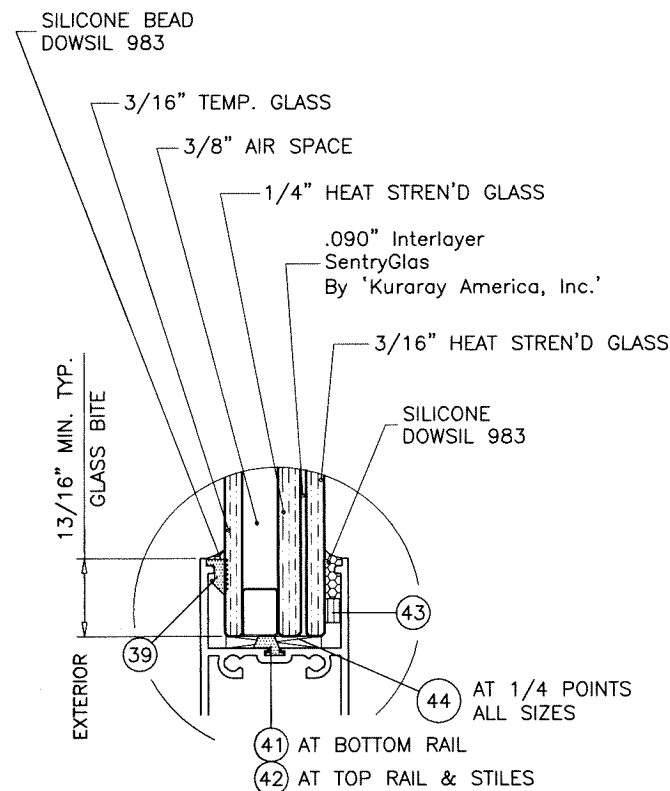
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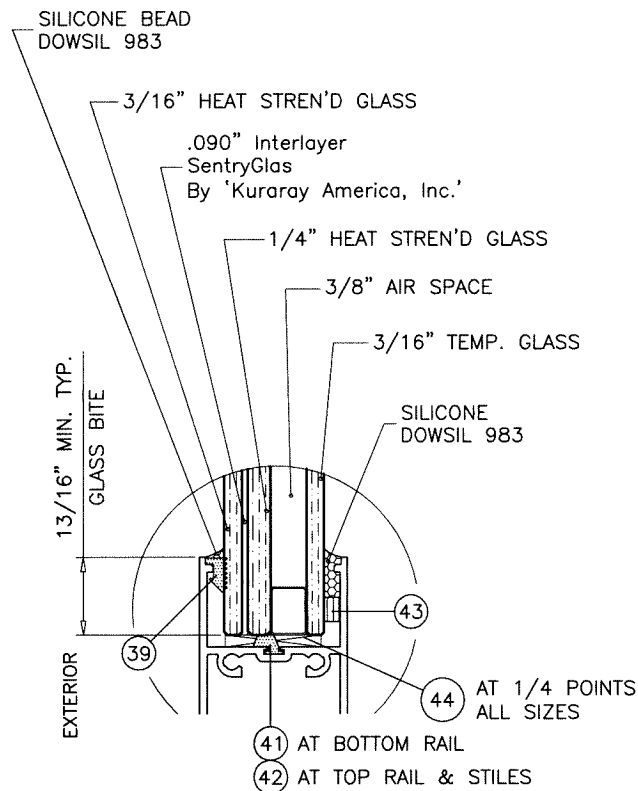
OPTION #1
WITHOUT REINFORCING



GLASS TYPE 'A'
9/16" OVERALL LAM. GLASS



GLASS TYPE 'B'
1" OVERALL INSUL. LAM. GLASS



GLASS TYPE 'B' (REVERSE)
1" OVERALL INSUL. LAM. GLASS

GLAZING OPTIONS

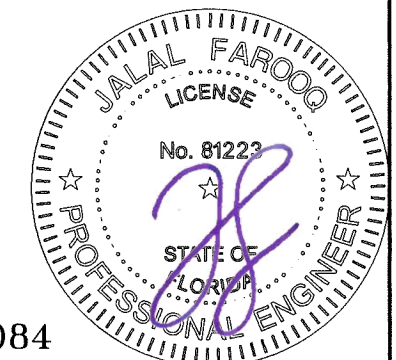
DESIGN LOAD CAPACITY - PSF WITHOUT REINFORCING					
PANEL WIDTH NOMINAL INCHES	WDW. FRAME HEIGHT INCHES	GLASS TYPE 'A'		GLASS TYPE 'B' & 'B' REVERSE	
		EXT.(+)	INT.(-)	EXT.(+)	INT.(-)
30	82	75.0	75.0	75.0	75.0
36		75.0	75.0	75.0	75.0
42		75.0	75.0	75.0	75.0
44		75.0	75.0	75.0	75.0
48		75.0	75.0	75.0	75.0
53		67.9	67.9	67.9	67.9
60	90	60.0	60.0	60.0	60.0
30		75.0	75.0	75.0	75.0
36		75.0	75.0	75.0	75.0
42		75.0	75.0	75.0	75.0
44		75.0	75.0	75.0	75.0
48		75.0	75.0	75.0	75.0
53		67.9	67.9	67.9	67.9

$$\text{NOMINAL PANEL WIDTH} = \frac{\text{WINDOW FRAME WIDTH}}{\text{NUMBER OF PANELS}}$$

NOTE:
GLASS CAPACITIES ON THIS SHEET ARE
BASED ON ASTM E1300-16 (3 SEC. GUSTS)
AND FLORIDA BUILDING COMMISSION
DECLARATORY STATEMENT DCA05-DEC-219

3/8" AIR SPACE CONSISTING OF:
SPACER:
'HELIMA' LOW PROFILE ALUMINUM SPACER
BY 'LINGERMANN GMBH'
AROUND THE PERIMETER OF THE GLASS.
PERIMETER SEALANT:
SILICONE
DOWSIL 791
GE 2000

Sealed: 9/15/2026



FL #47084

AL-FAROOQ CORPORATION
ENGINEERS & PRODUCT DEVELOPMENT
9360 SUNSET DRIVE, SUITE 220
MIAMI, FLORIDA 33173
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COMP-ANL\24-78F-ES

SERIES-6000 ALUM SLIDING GLASS WINDOW (L.M.I.)

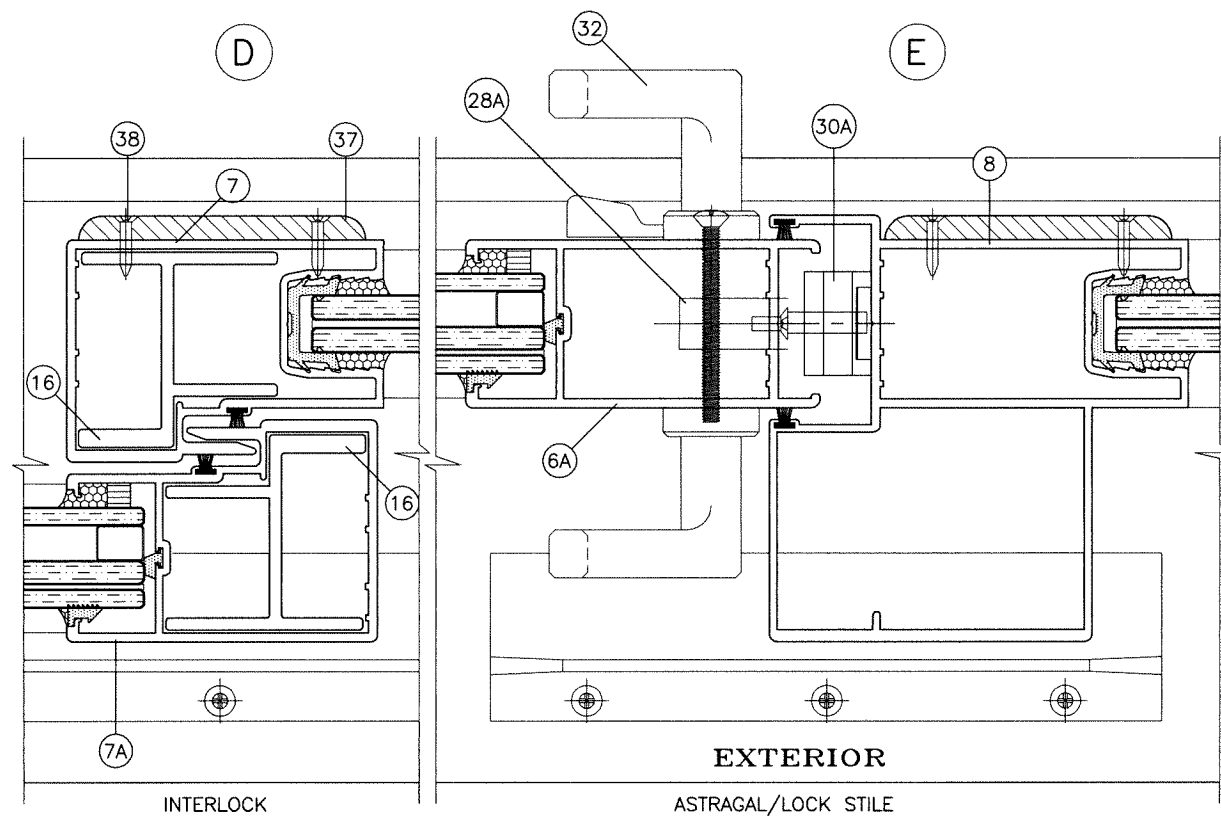
E.S. WINDOWS, LLC
3550 N.W. 49 STREET
MIAMI, FL. 33142
TEL. (305) 638-5151 FAX. (305) 638-5158

revisions:

no	date	by	description

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scale: 1/2" = 1"
dr. by: TARIQ
chk. by:

drawing no.
24-78F
sheet 3 of 13

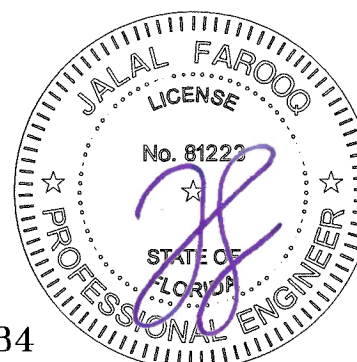


OPTION #2
ALUMINUM REINFORCING AT INTERLOCK

DESIGN LOAD CAPACITY - PSF REINFORCING AT INTERLOCK							
PANEL WIDTH NOMINAL INCHES	WDW. FRAME HEIGHT INCHES	GLASS TYPE 'A'		GLASS TYPE 'B'		GLASS TYPE 'B' REVERSE	
		EXT. (+)	INT. (-)	EXT. (+)	INT. (-)	EXT. (+)	INT. (-)
36	82	85.0	145.0	85.0	145.0	85.0	110.0
40		85.0	145.0	85.0	145.0	85.0	110.0
44		85.0	145.0	85.0	145.0	85.0	110.0
48		85.0	145.0	85.0	145.0	85.0	110.0
50		81.6	139.2	81.6	139.2	81.6	105.6
53		77.0	131.3	77.0	131.3	77.0	99.6
56		72.9	124.3	72.9	124.3	72.9	94.3
60		68.0	116.0	68.0	116.0	68.0	88.0
36	90	85.0	145.0	85.0	145.0	85.0	110.0
40		85.0	145.0	85.0	145.0	85.0	110.0
44		85.0	145.0	85.0	145.0	85.0	110.0
48		85.0	145.0	85.0	145.0	85.0	110.0
50		81.6	139.2	81.6	139.2	81.6	105.6
53		77.0	131.3	77.0	131.3	77.0	99.6
56		72.9	94.3	72.9	94.3	72.9	94.3
60		68.0	88.0	68.0	88.0	68.0	88.0

$$\text{NOMINAL PANEL WIDTH} = \frac{\text{WINDOW FRAME WIDTH}}{\text{NUMBER OF PANELS}}$$

NOTE:
GLASS CAPACITIES ON THIS SHEET ARE
BASED ON ASTM E1300-16 (3 SEC. GUSTS)
AND FLORIDA BUILDING COMMISSION
DECLARATORY STATEMENT DCA05-DEC-219



Sealed: 9/15/2026

FL #47084

AL-FAROOQ CORPORATION
ENGINEERS & PRODUCT DEVELOPMENT
9360 SUNSET DRIVE, SUITE 220
MIAMI, FLORIDA 33173
TEL. (305) 264-8100 FAX. (305) 262-6978

a f c
COMP - ANL 24-78F-ES

SERIES-6000 ALUM SLIDING GLASS WINDOW (L.M.I.)

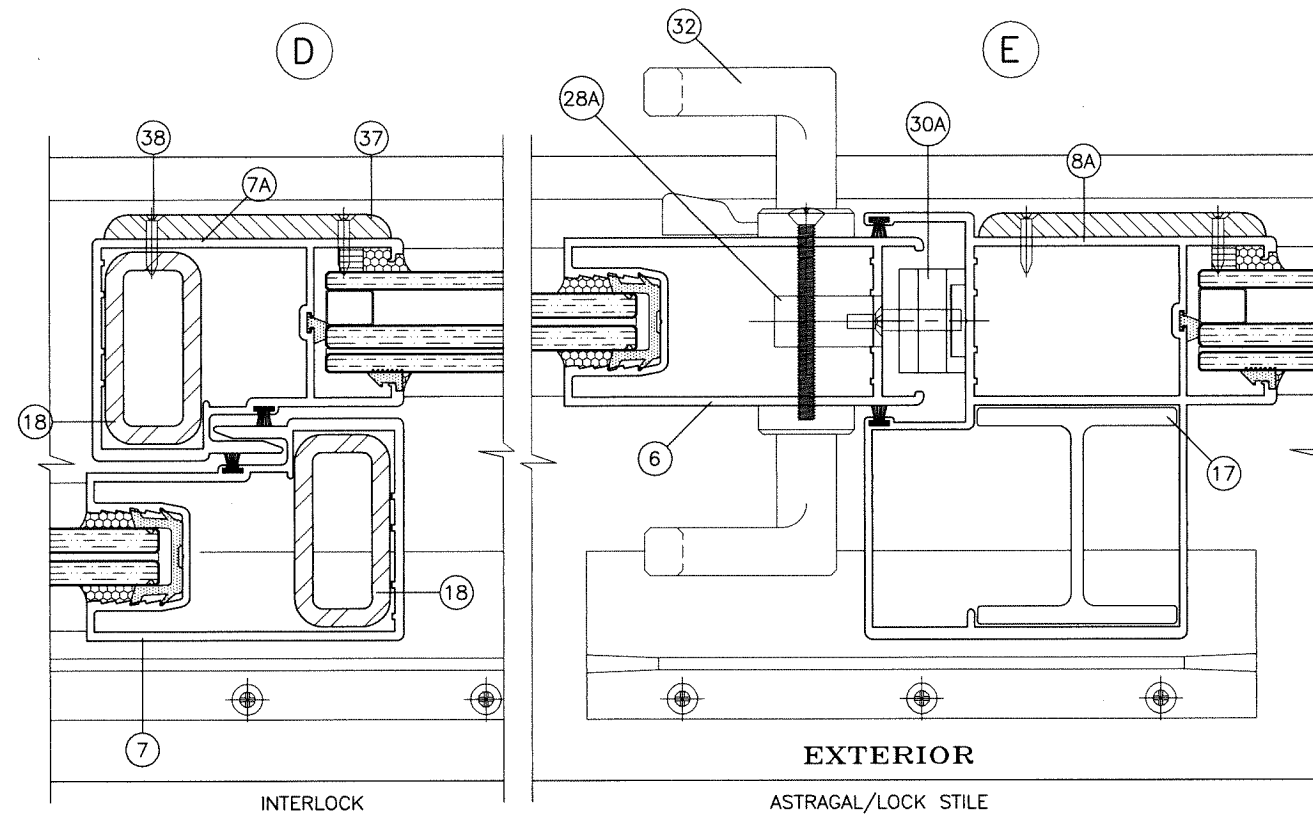
E.S. WINDOWS, LLC
3550 N.W. 49 STREET
MIAMI, FL. 33142
TEL. (305) 638-5151 FAX. (305) 638-5158

revisions:

no	date	by	description

date: 10-21-24
scale: 1/2" = 1"
dr. by: TARIQ
chk. by:

drawing no.
24-78F
sheet 4 of 13



OPTION #3
STEEL REINFORCING AT INTERLOCK
ALUMINUM REINFORCING AT ASTRAGAL

DESIGN LOAD CAPACITY - PSF REINFORCING AT INTERLOCK & ASTRAGAL							
PANEL WIDTH NOMINAL INCHES	WDW. FRAME HEIGHT INCHES	GLASS TYPE 'A'		GLASS TYPE 'B'		GLASS TYPE 'B' REVERSE	
		EXT. (+)	INT. (-)	EXT. (+)	INT. (-)	EXT. (+)	INT. (-)
36	82	85.0	130.0	85.0	130.0	85.0	110.0
40		85.0	130.0	85.0	130.0	85.0	110.0
44		85.0	130.0	85.0	130.0	85.0	110.0
48		85.0	130.0	85.0	130.0	85.0	110.0
50		81.6	124.8	81.6	124.8	81.6	105.6
53		77.0	117.7	77.0	117.7	77.0	99.6
56		72.9	111.4	72.9	111.4	72.9	94.3
60	90	68.0	104.0	68.0	104.0	68.0	88.0
36		85.0	130.0	85.0	130.0	85.0	110.0
40		85.0	130.0	85.0	130.0	85.0	110.0
44		85.0	130.0	85.0	130.0	85.0	110.0
48		85.0	130.0	85.0	130.0	85.0	110.0
50		81.6	124.8	81.6	124.8	81.6	105.6
53		77.0	117.7	77.0	117.7	77.0	99.6
56		72.9	111.4	72.9	111.4	72.9	94.3
60		68.0	104.0	68.0	104.0	68.0	88.0

$$\text{NOMINAL PANEL WIDTH} = \frac{\text{WINDOW FRAME WIDTH}}{\text{NUMBER OF PANELS}}$$

NOTE:
GLASS CAPACITIES ON THIS SHEET ARE
BASED ON ASTM E1300-16 (3 SEC. GUSTS)
AND FLORIDA BUILDING COMMISSION
DECLARATORY STATEMENT DCA05-DEC-219



Sealed: 9/15/2026

FL #47084

AL-FAROOQ CORPORATION
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9360 SUNSET DRIVE, SUITE 220
MIAMI, FLORIDA 33173
TEL. (305) 262-6978 FAX. (305) 262-6978

COMP-ANL\24-78F-ES

SERIES-6000 ALUM SLIDING GLASS WINDOW (L.M.I.)

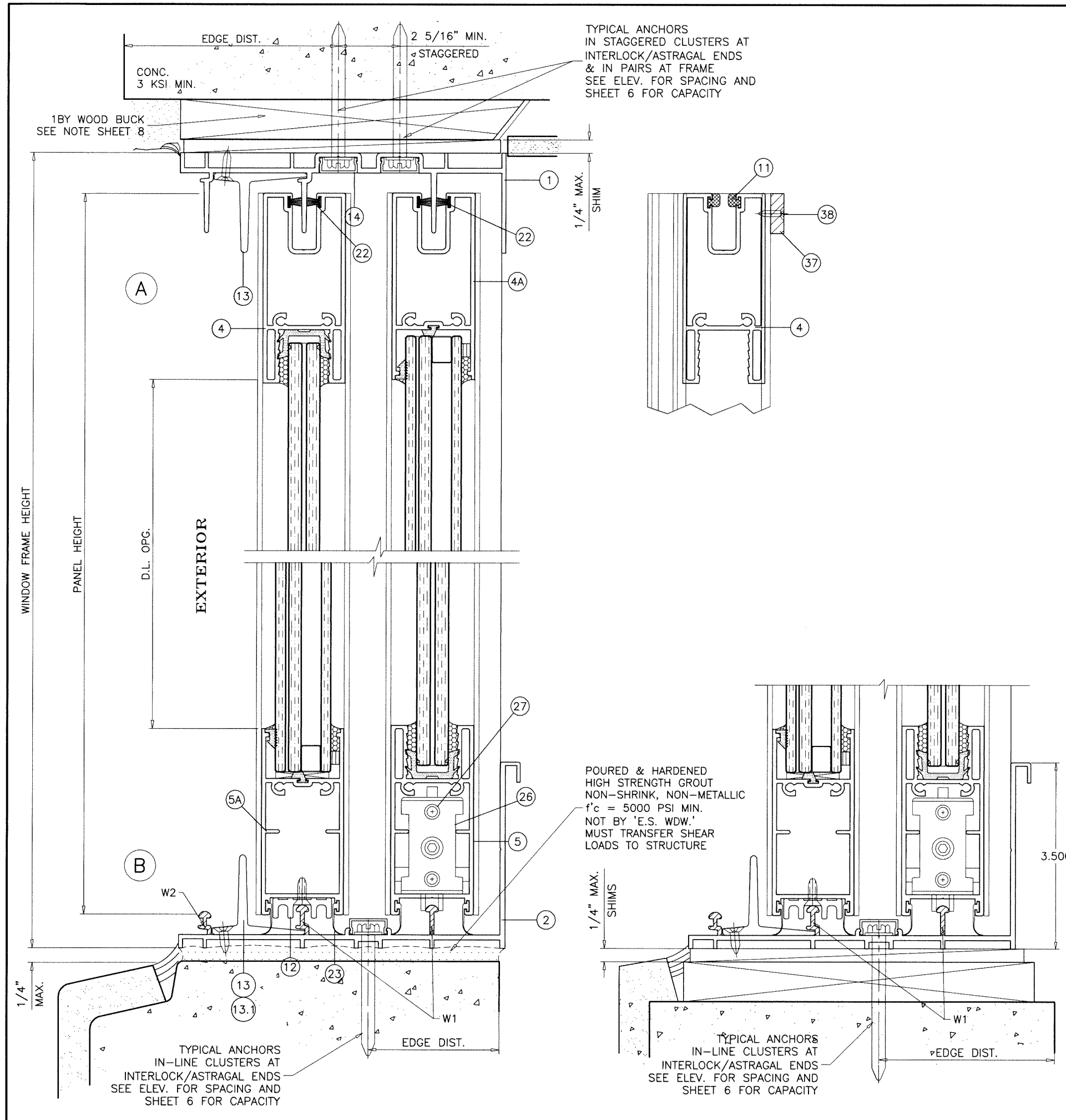
E.S. WINDOWS, LLC
3550 N.W. 49 STREET
MIAMI, FL. 33142
TEL. (305) 638-5151 FAX. (305) 638-5158

revisions:

no	date	by	description

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scale: 1/2" = 1"
dr. by: TARIQ
chk. by:

drawing no.
24-78F
sheet 5 of 13

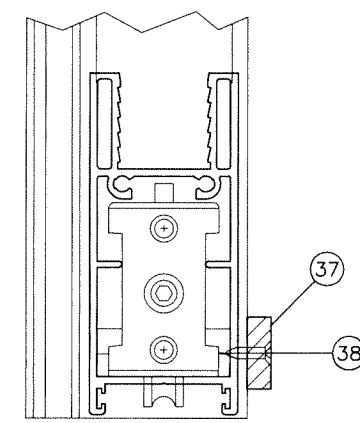


SEALANT:

ALL JOINTS AND FRAME CONNECTIONS SEALED WITH WHITE/ALUMINUM COLORED SILICONE.

WEEPHOLES:

W1 = 2-5/8" LONG WEEP NOTCH AT EACH END
W2 = 1" LONG WEEP NOTCH AT EACH END



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SERIES-6000 ALUM SLIDING GLASS WINDOW (L.M.I.)

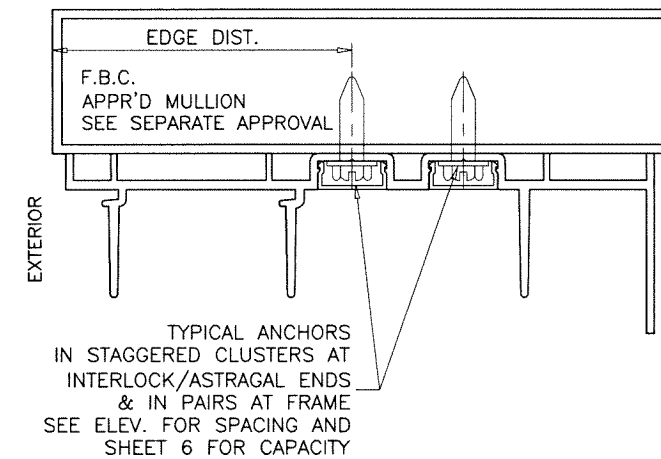
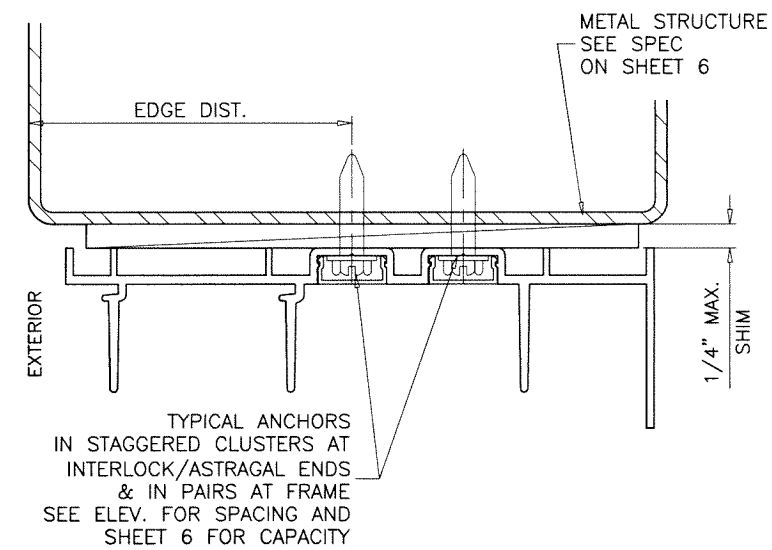
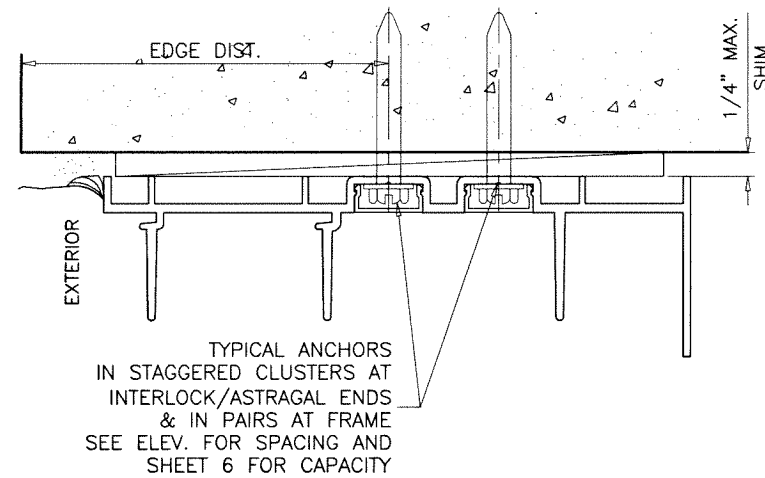
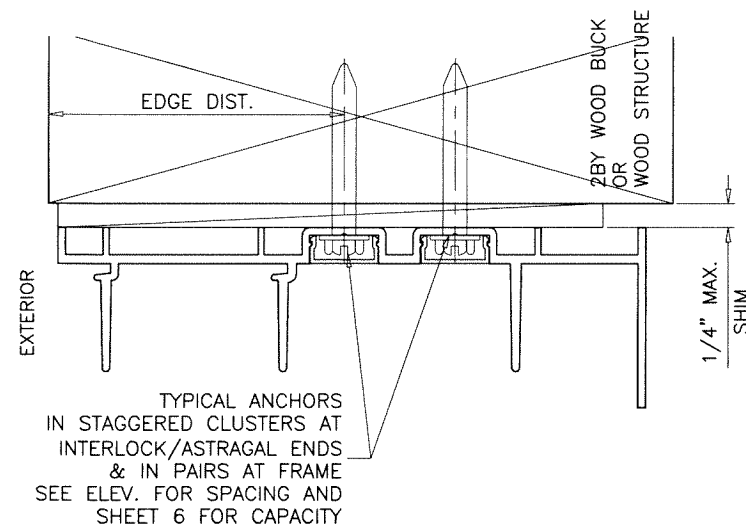
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3550 N.W. 49 STREET
MIAMI, FL. 33142
TEL. (305) 638-5151 FAX. (305) 638-5158

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no	date	by	description

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scale: 1/2" = 1"
dr. by: TARIQ
chk. by:

drawing no.
24-78F
sheet 7 of 13



PROPERLY SECURED 1BY OR 2BY WOOD BUCKS AND METAL STRUCTURES NOT BY 'E.S. WINDOWS' MUST SUPPORT LOADS IMPOSED BY GLAZING SYSTEM AND TRANSFER THEM TO THE BUILDING STRUCTURE.

Sealed: 9/15/2026



FL #47084

AL-FAROOQ CORPORATION
ENGINEERS & PRODUCT DEVELOPMENT
9360 SUNSET DRIVE, SUITE 220
MIAMI, FLORIDA 33173
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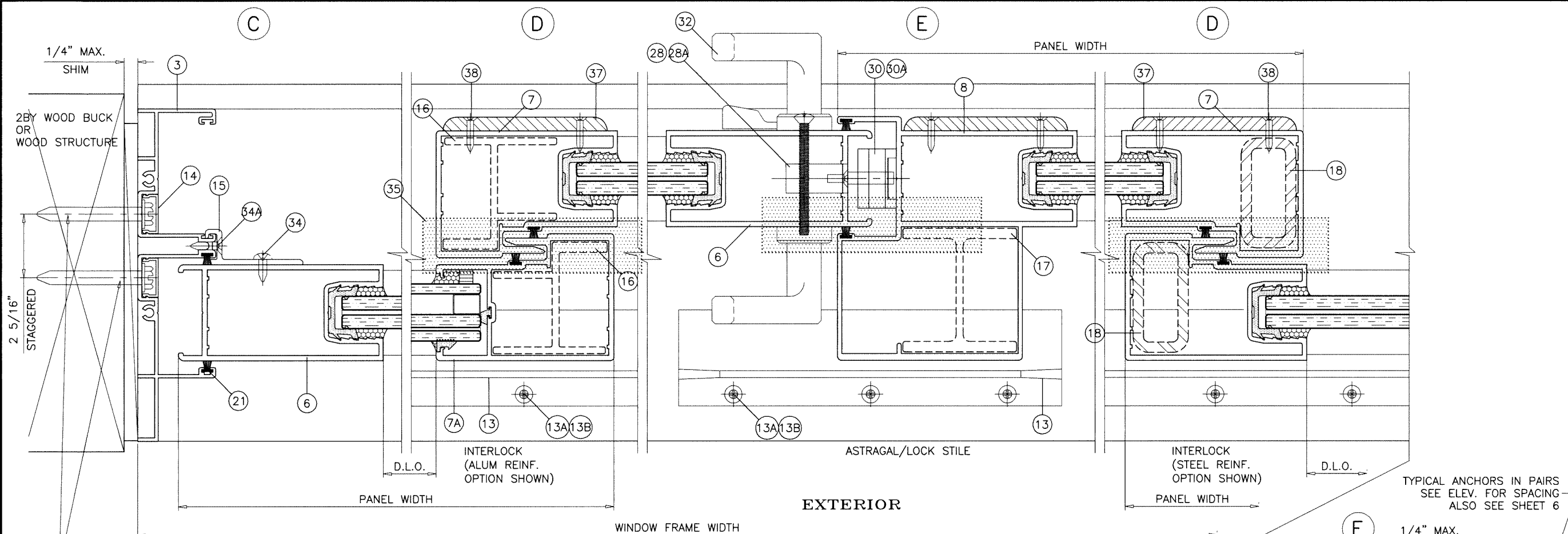
COMP-ANL\24-78F-ES

SERIES-6000 ALUM SLIDING GLASS WINDOW (L.M.I.)

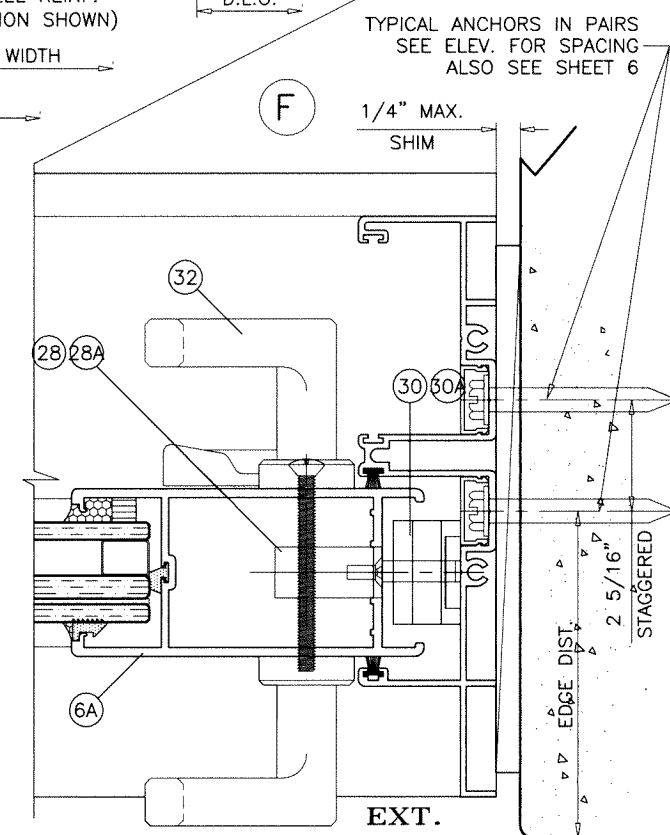
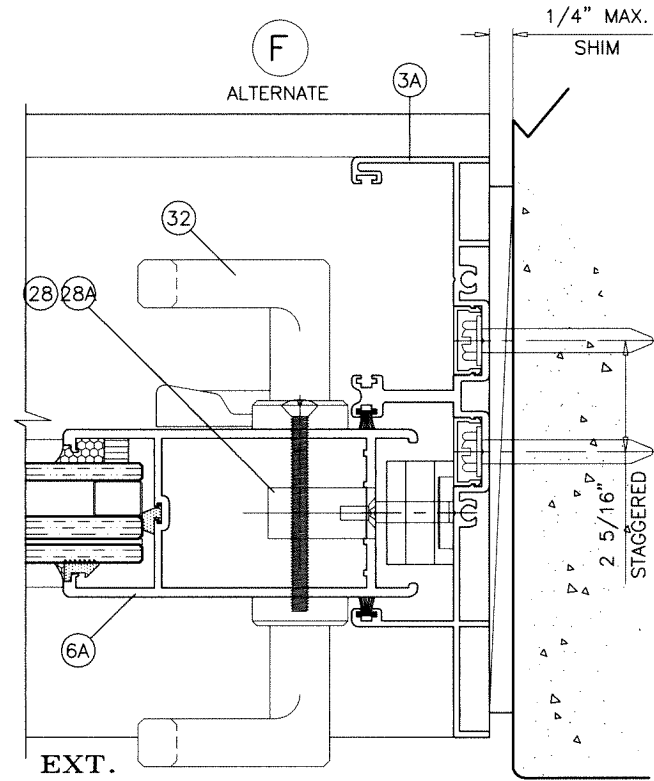
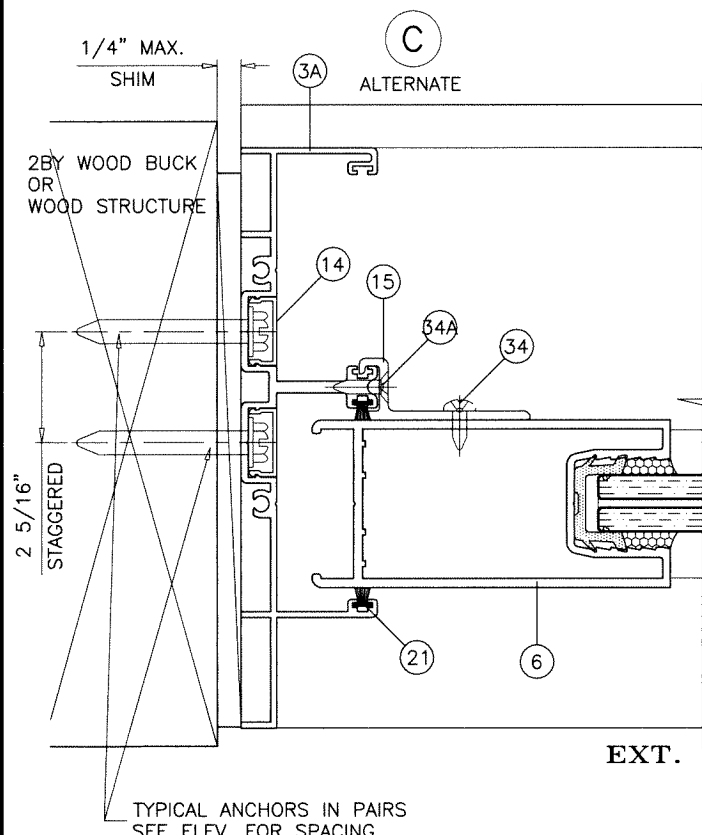
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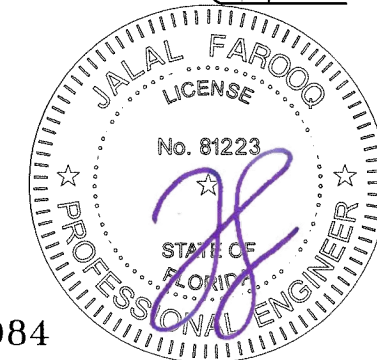
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drawing no. 24-78F			
sheet 8 of 13			



ALUMINUM OR STEEL REINFORCING AT INTERLOCK AND ALUM REINF. ASTRAGAL/LOCK STILES SHOWN FOR ILLUSTRATION ONLY.
 USE AS SHOWN ON SHEETS 4 & 5.
 SEE CHARTS FOR REINFORCING OPTIONS LOAD CAPACITY, INCLUDING GLASS OPTIONS.
 SEE ELEVATION FOR ANCHOR SPACING AND SHEET 6 FOR ANCHOR CAPACITY.



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COMP-ANL 24-78F-ES

SERIES-6000 ALUM SLIDING GLASS WINDOW (L.M.I.)

E.S. WINDOWS, LLC
 3550 N.W. 49 STREET
 MIAMI, FL. 33142
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revisions:

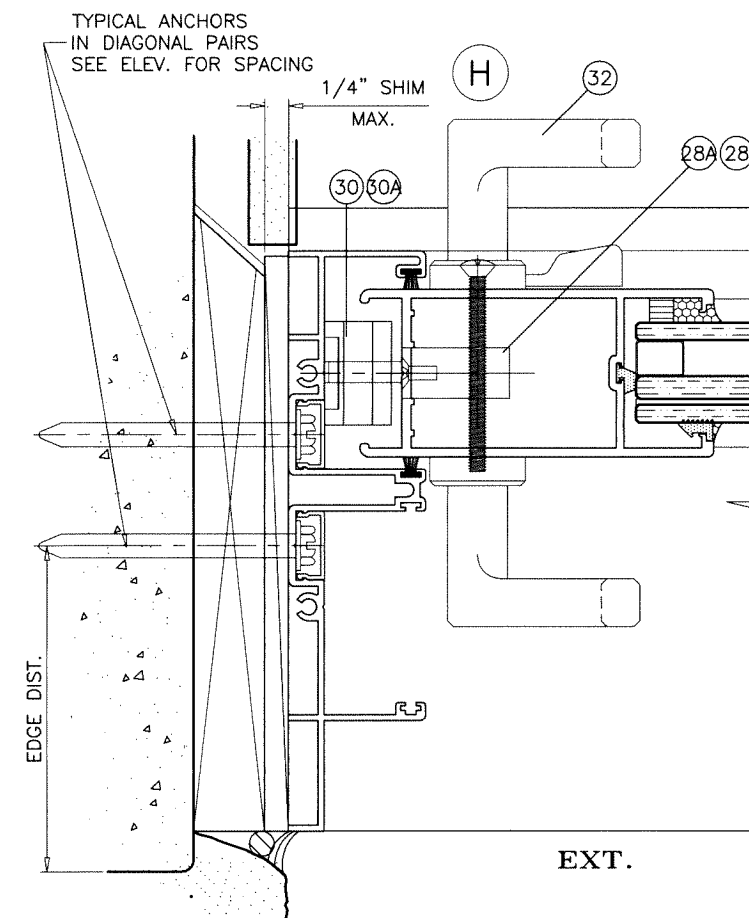
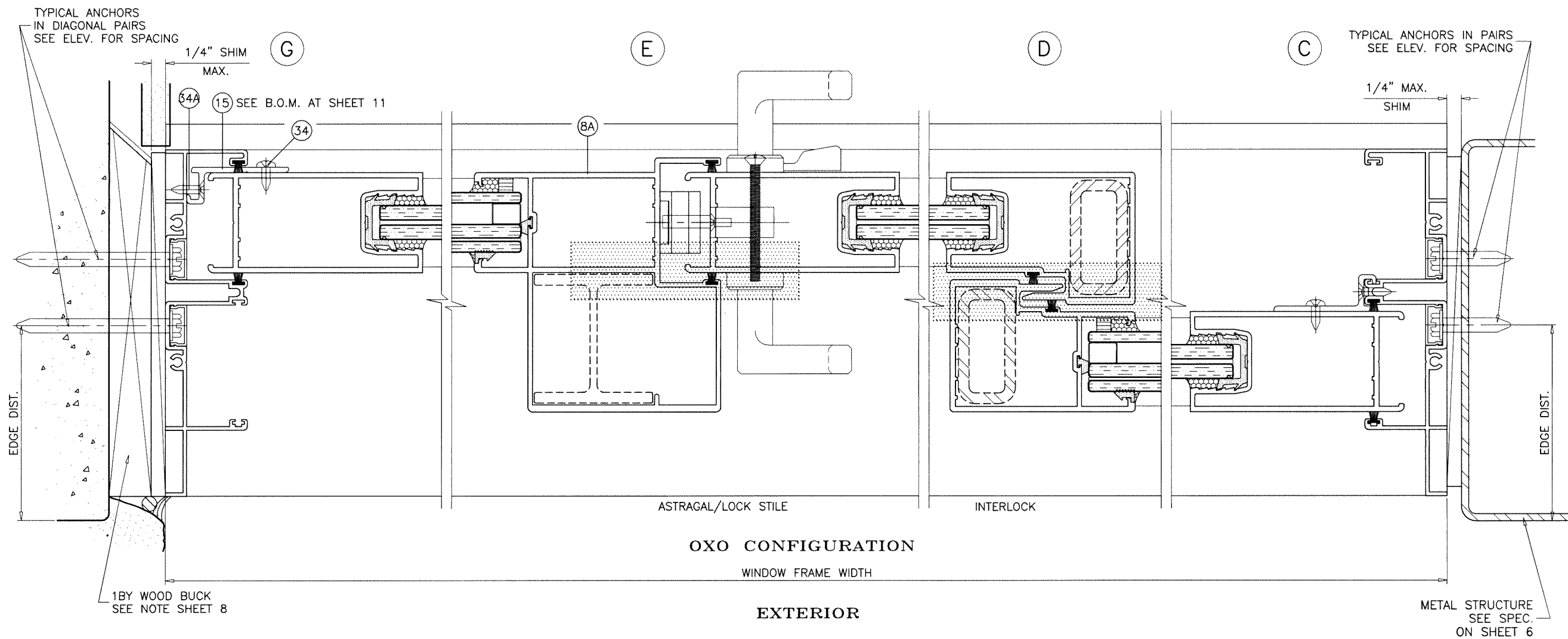
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drawing no.
24-78F

sheet 9 of 13

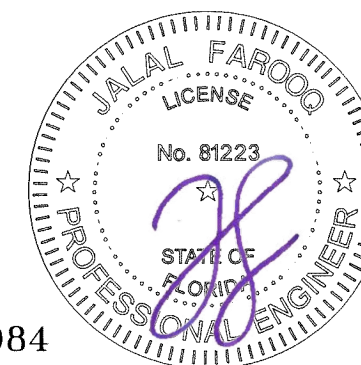
FL #47084



ALUMINUM AND STEEL REINFORCING AT INTERLOCK AND ASTRAGAL/LOCK STILES SHOWN FOR ILLUSTRATION ONLY.
 USE AS SHOWN ON SHEETS 4 & 5.
 SEE CHARTS FOR REINFORCING OPTIONS LOAD CAPACITY, INCLUDING GLASS OPTIONS.
 SEE ELEVATION FOR ANCHOR SPACING AND SHEET 6 FOR ANCHOR CAPACITY.

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drawing no.
24-78F
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ITEM #	PART #	QUANTITY	DESCRIPTION	MATERIAL	MANF./SUPPLIER/REMARKS
1	ES-6001	1	FRAME HEAD	6005-T5	-
2	ES-6023	1	FRAME SILL - 3-1/2"	6005-T5	-
3	ES-6003	2	FRAME JAMB	6063-T6	-
3A	ES6030	2	ALTERNATE FRAME JAMB	6063-T6	-
4	ES-6000-040	2/ PANEL	TOP RAIL (LAM. GLASS)	6063-T6	-
4A	ES-6004	2/ PANEL	TOP RAIL (INSUL. LAM. GLASS)	6063-T6	-
5	ES-6000-041	2/ PANEL	BOTTOM RAIL (LAM. GLASS)	6063-T6	-
5A	ES-6005	2/ PANEL	BOTTOM RAIL (INSUL. LAM. GLASS)	6063-T6	-
6	ES-6000-042	AS REQD.	LOCK STILE (LAM. GLASS)	6063-T6	-
6A	ES-6006	AS REQD.	LOCK STILE (INSUL. LAM. GLASS)	6063-T6	-
7	ES-6000-043	AS REQD.	INTERLOCK (LAM. GLASS)	6063-T6	-
7A	ES-6007	AS REQD.	INTERLOCK (INSUL. LAM. GLASS)	6063-T6	-
8	ES-6000-044	AS REQD.	FEMALE ASTRAGAL (LAM. GLASS)	6063-T6	-
8A	ES-6008	AS REQD.	FEMALE ASTRAGAL (INSUL. LAM. GLASS)	6063-T6	-
9	ES-6500-G01A	4/ PANEL	GLAZING GASKET (LAM. GLASS)	SILICONE	DUROMETER 65±5 SHORE A, EXTRUSIONES S.A.
11	ES-6016	4/ PANEL	PANEL GUIDE (TOP ONLY)	CELCON	LOCATED AT PANEL ENDS
12	ES-6015	2/ PANEL	FIXED PANEL BOTTOM CLIP , 7" LONG MIN.	6063-T6	SECURE W/ (2) #8 X 3/4" FH SMS
13	ES-6010	2/ PANEL	RETAINER CLIP, 6" LONG	6005-T5	AT MTG. RAIL HEAD & SILL ENDS
13.1	ES-6010	1/ PANEL	MOVING PANEL RETAINER CLIP, 4" LONG	6005-T5	AT MID WIDTH OF MOVING PANELS
13A	#8 X 3/4"	3/ CLIP	RETAINER CLIP FASTENERS	ST. STEEL	FH SMS
13B	#8 X 3/4"	2/ CLIP	MOV. PANEL RETAINER CLIP FASTENERS	ST. STEEL	FH SMS
14	ES-6011	2/ JAMB	JAMB SCREW COVER	6063-T5	OPTIONAL
15	ES-6014	AS REQD.	FIXED PANEL CLIP, 4" LONG	6063-T6	AT 20" FROM EACH END AND 27" O.C. MAX.
16	ES-6012	AS REQD.	INTERLOCK STIFFENER (LENGTH = PANEL HT. - 2-3/8")	6063-T6	-
17	ES-6013	AS REQD.	ASTRAGAL STIFFENER (LENGTH = PANEL HT. - 2-3/8")	6063-T6	-
18	1" X 2" X 3/16"	AS REQD.	STEEL TUBE REINFORCING (LENGTH = PANEL HT. - 2-3/8")	A36 STEEL	TO BE PAINTED
21	W222521K	AS REQD.	STILE & JAMB W'STRIPPING	-	ULTRAFAB
22	W223221K	AS REQD.	TOP RAIL PILE W'STRIPPING	-	ULTRAFAB
23	ES-6027	AS REQD.	BOTTOM RAIL W'STRIPPING	EPDM	DUROMETER 75±4 SHORE A
24	#10 X 1-1/2" PH SMS	8/ PANEL	PANEL ASSY SCREWS	-	-
25	#10 X 1" PH SMS	2/ CORNER	FRAME ASSY SCREWS	-	-
26	GTT-354/460-A	2/ MOV. PANEL	TANDEM ACETAL WHEELS IN METALLIC HOUSING	-	PABOSE
27	1/4-20 X 1-3/4" PH MS	2/ ROLLER	ROLLER INST. SCREWS	-	-
28	191056	1/ MOV. PANEL	STD. MORTISE LOCK, AT 40" FROM BOTTOM	ST. STEEL	INTERLOCK (ASSA ABLOY)
28A	191014	1/ MOV. PANEL	MULTI POINT MORTISE LOCK, AT 40" FROM BOTTOM	ST. STEEL	INTERLOCK (ASSA ABLOY)
29	#10-24 X 3/8" PH MS	2/ LOCK	LOCK INSTALLATION SCREW	ST. STEEL	-
30	191018	1/ LOCK	LOCK KEEPER (STD. LOCK), AT 48-1/2" FROM BOTTOM	PLATED STEEL	INTERLOCK (ASSA ABLOY)
30A	191040	1/ LOCK	LOCK KEEPER (MULTI POINT LOCK), AT 48-1/2" FROM BOTTOM	ST. STEEL	INTERLOCK (ASSA ABLOY)
31	#10 X 5/8" PH SMS B	2/ LOCK	LOCK KEEPER MOUNT. SCREW (STD. LOCK)	ST. STEEL	-
31A	#8 X 3/4" FH SMS	4/ LOCK	LOCK KEEPER MOUNT. SCREW (MULTI POINT LOCK)	ST. STEEL	-
32	#623Z	1/ LOCK	INTERIOR AND EXTERIOR PULL	-	(3) #6-32 X 1/2" FH MS, ST. STEEL
34	#10 X 3/4" PH SDS	2/ CLIP	FIXED PANEL CLIP FASTENER	ST. STEEL	-
34A	#10 X 3/4" PH SDS	2/ CLIP	FIXED PANEL CLIP FASTENER	ST. STEEL	-
35	-	AS REQD.	1"x4" LONG SELF ADHESIVE PILE PAD	WOOLPILE	AT HEAD AND SILL
37	ES-6019	AS REQD.	RESTRAINING PLATE	NYLON	AT TOP & BOTT. INTERLOCKS & ASTRAGAL
38	#8 X 3/4" FH SMS	2/ PLATE	RESTRAINING PLATE FASTENER	-	-
39	ES-4013	AS REQD.	GLAZING WEDGE	-	-
41	ES-4014	AS REQD.	BOTTOM RAIL GLASS STOP	EPDM	DUROMETER 68±4 SHORE A
42	ES-4018	AS REQD.	TOP RAIL & STILES GLASS STOP	EPDM	DUROMETER 75±4 SHORE A
43	-	AS REQD.	1/4" X 1/4" GLAZING TAPE	FOAM	-
44	-	2/ LITE	SETTING BLOCK, 1" X 1/8" X 2-1/2" LONG	EPDM	DUROMETER 80±5 SHORE A

LATCHES:
LIMIT ITEMS 28 AND 30 FOR USE WITH WINDOWS WITHOUT REINFORCING OPTION 1.
ITEMS 28A AND 30A CAN BE USED FOR ALL WINDOWS WITH OR WITHOUT REINFORCINGS.



FL #47084

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revisions:
no date by description

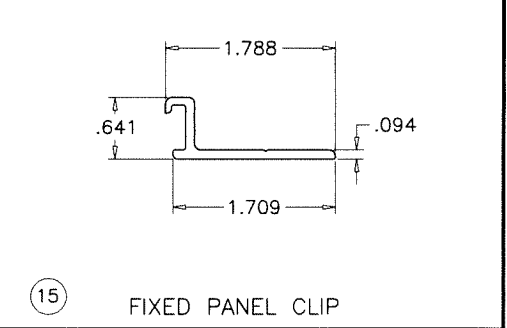
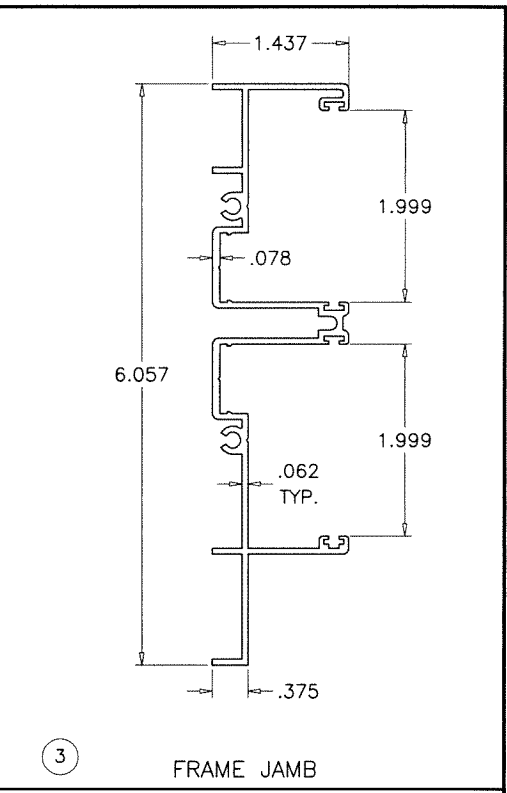
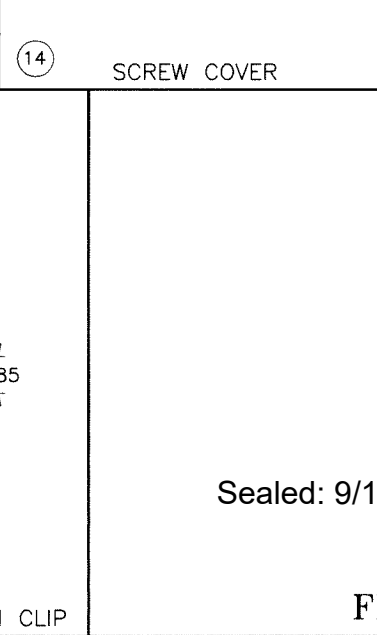
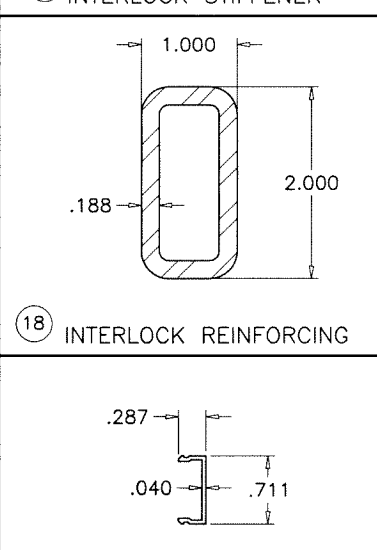
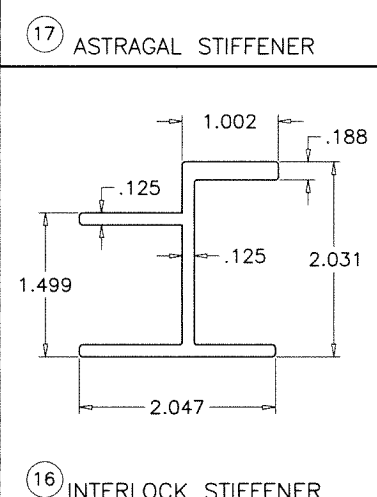
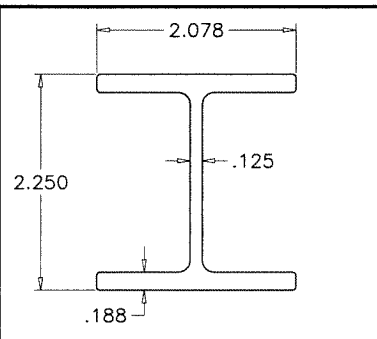
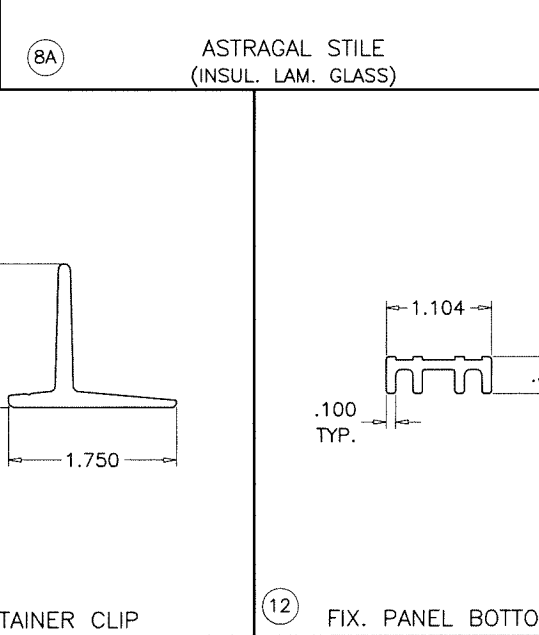
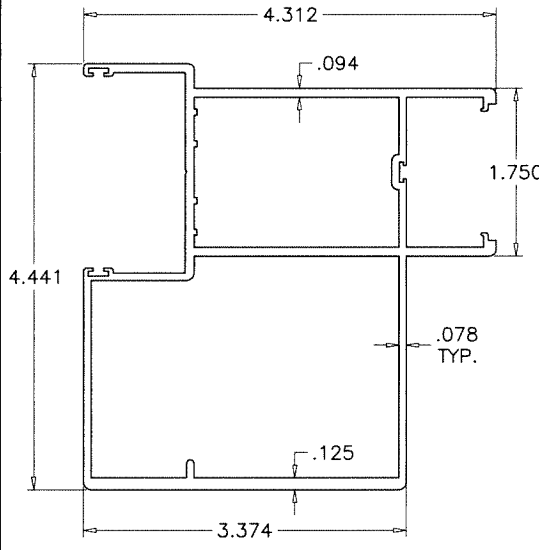
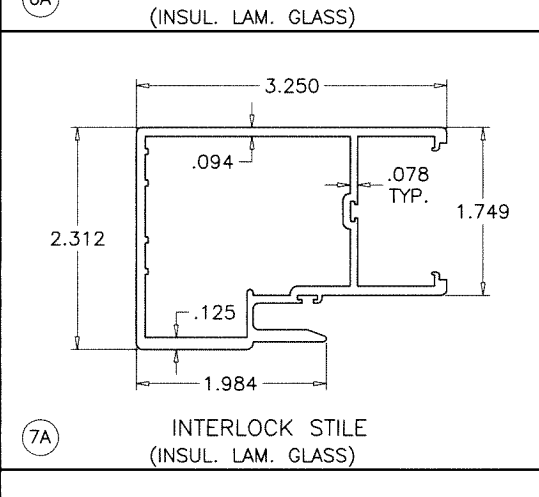
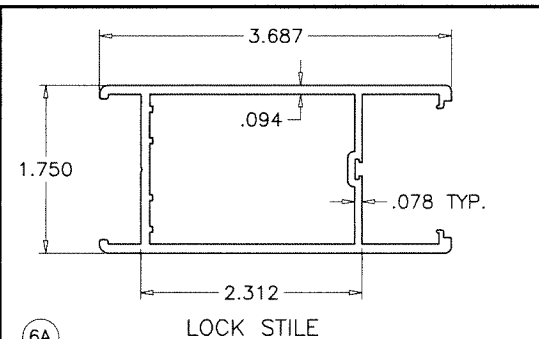
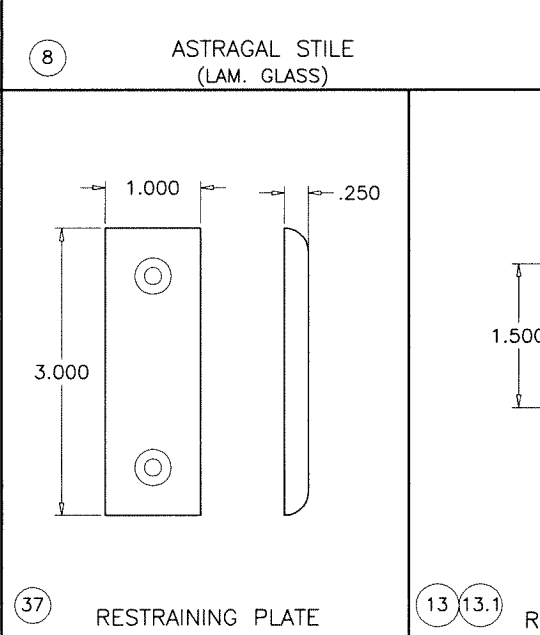
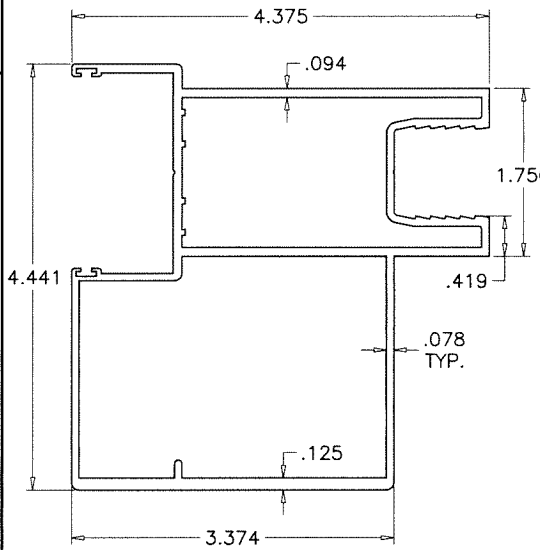
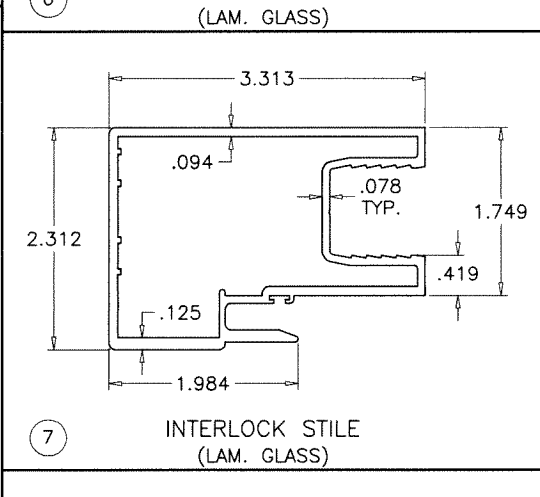
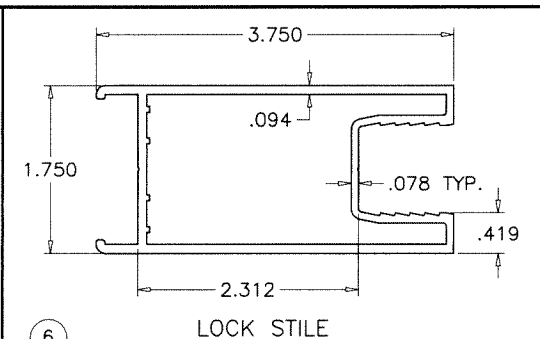
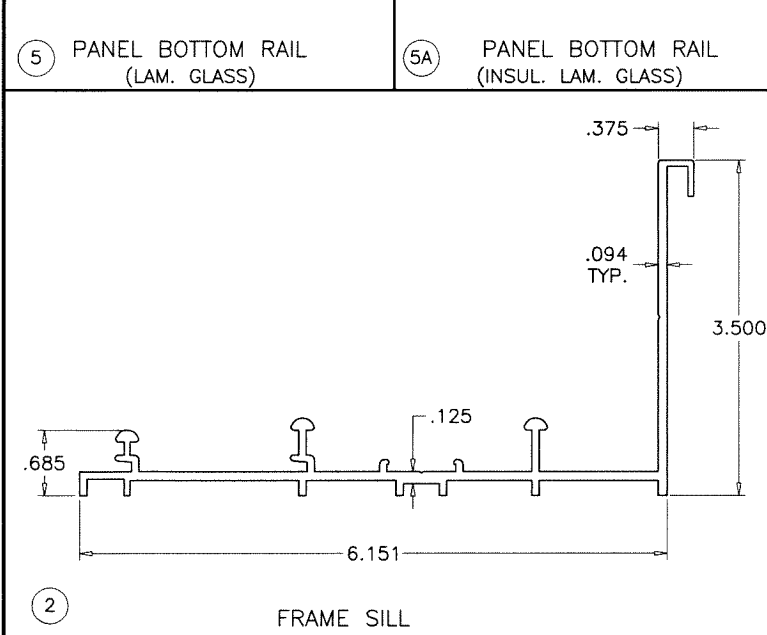
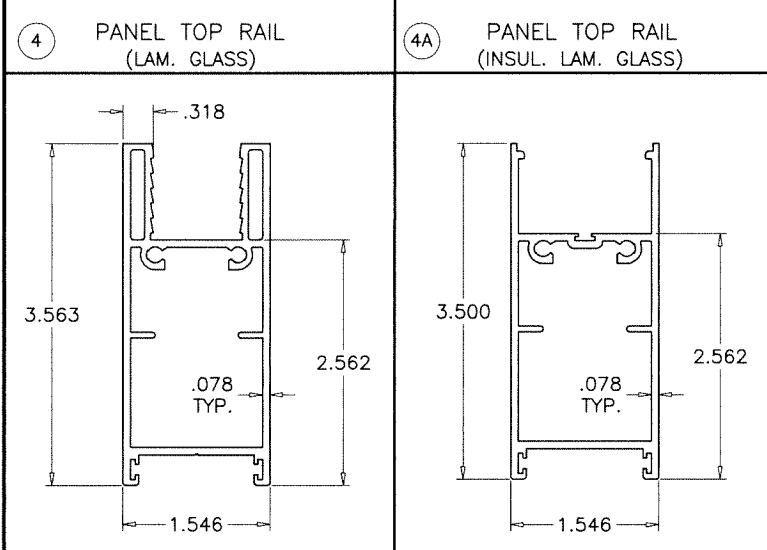
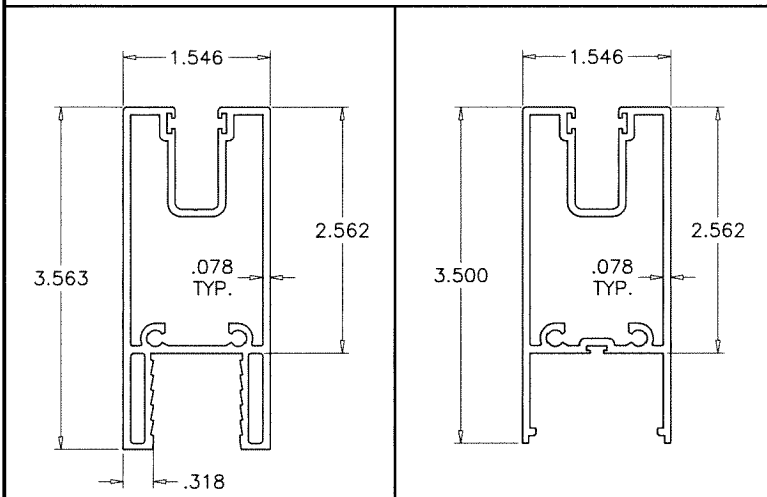
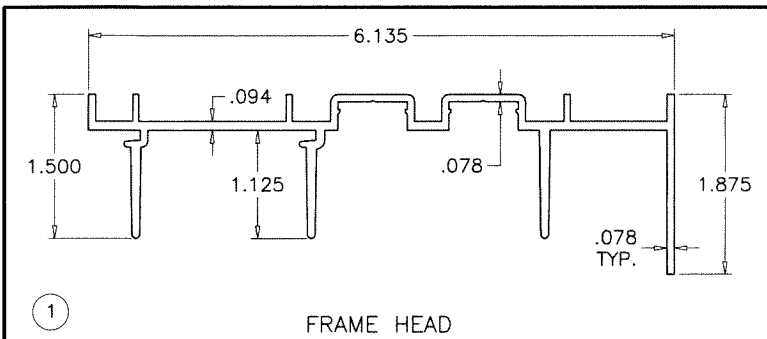
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drawing no.
24-78F

sheet 11 of 13

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COMP-ANL\24-78F-ES



9 GLAZING GASKET (LAMINATED GLASS)

BASE POLYMER = EPDM RUBBER
 DENSITY = 10.26 Lbs/Gal
 HARDNESS = 70±5
 TENSILE STRENGTH = 905 PSI
 ELONGATION AT BREAK = 273%
 TEAR STRENGTH = 1.343 Kip/ft
 BRITTLENESS TEMPERATURE = -40° F
 COMPRESSION SET = 27% (22h@158°F)

12 FIX. PANEL BOTTOM CLIP

13 RETAINER CLIP

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SERIES-6000 ALUM SLIDING GLASS WINDOW (L.M.I.)

Revisions:

no	date	by	description

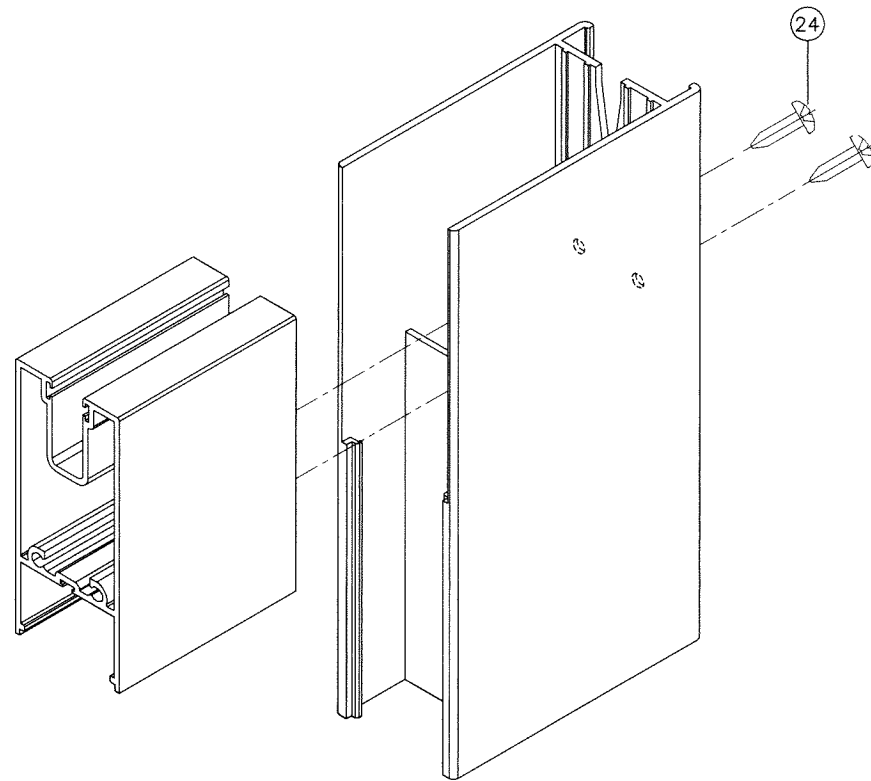
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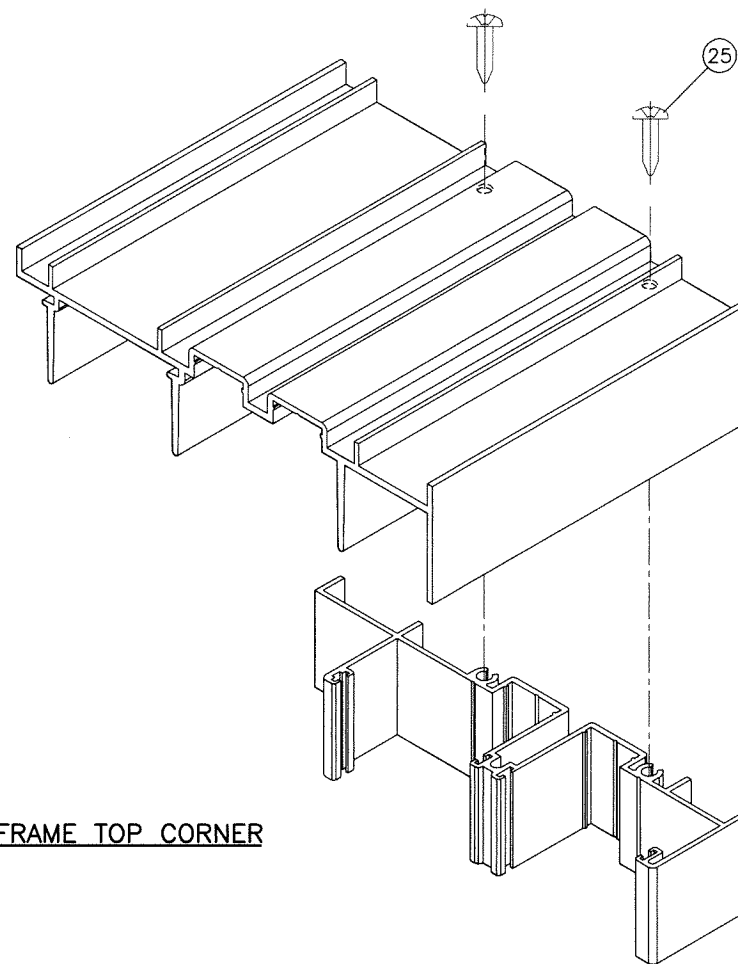
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FL #47084

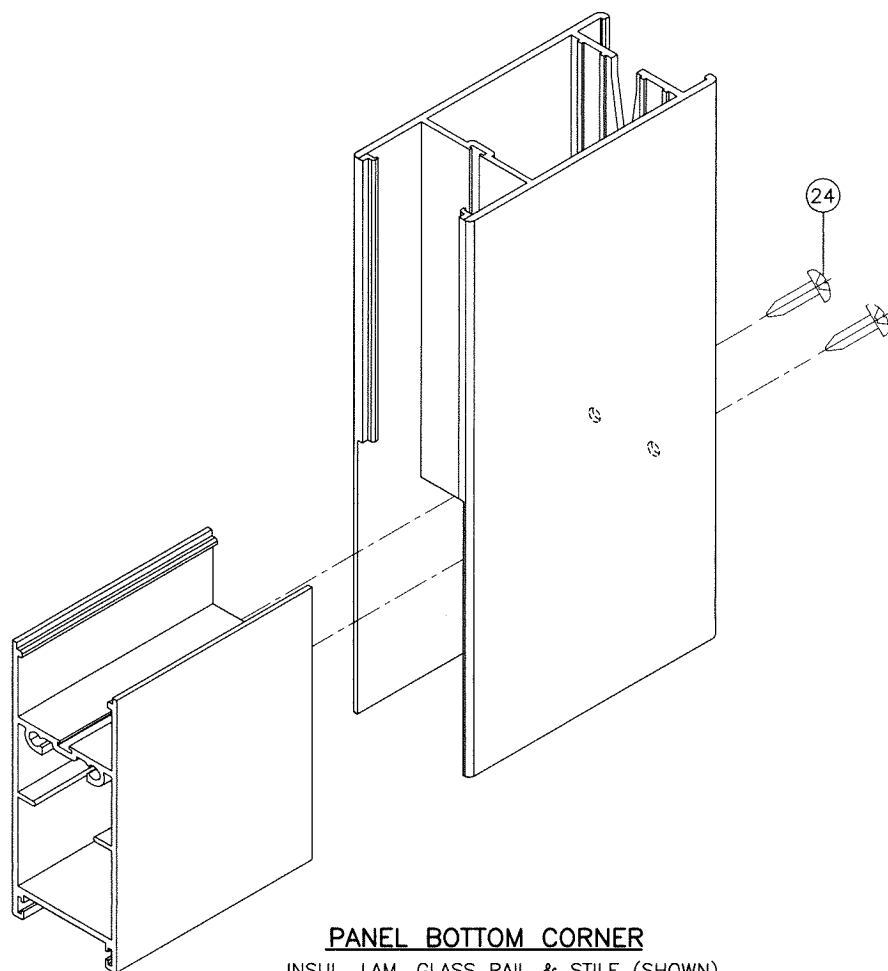




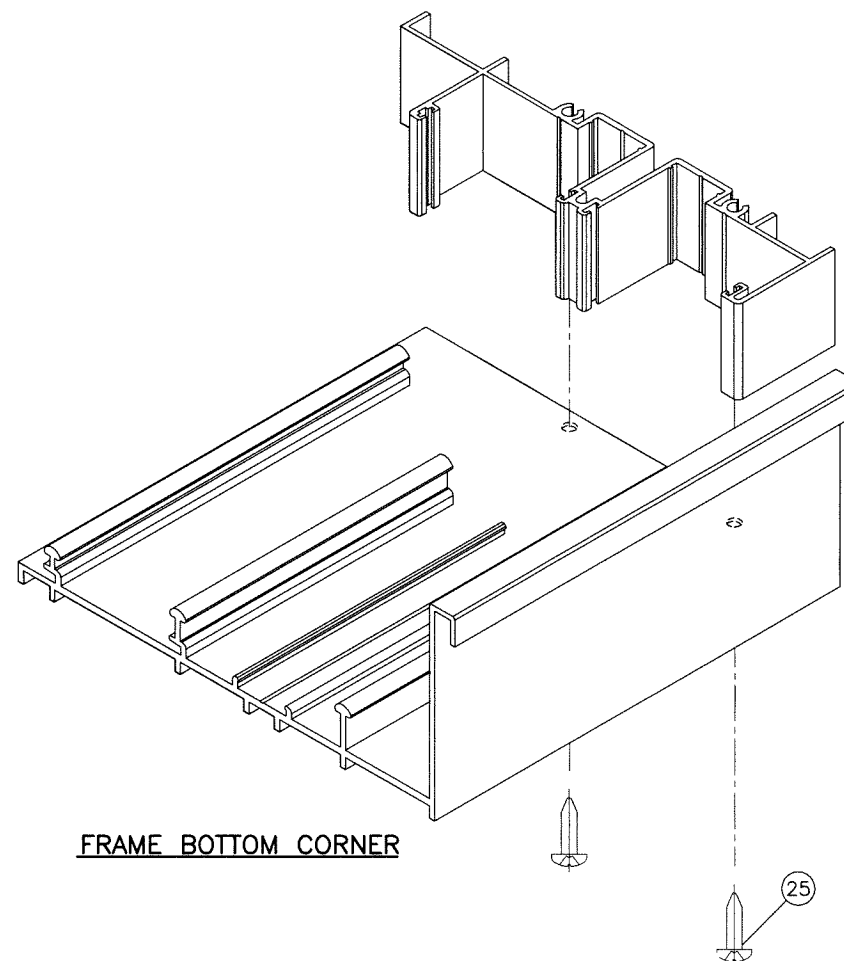
PANEL TOP CORNER
INSUL. LAM. GLASS RAIL & STILE (SHOWN)
LAM. GLASS RAIL & STILE (SIMILAR)



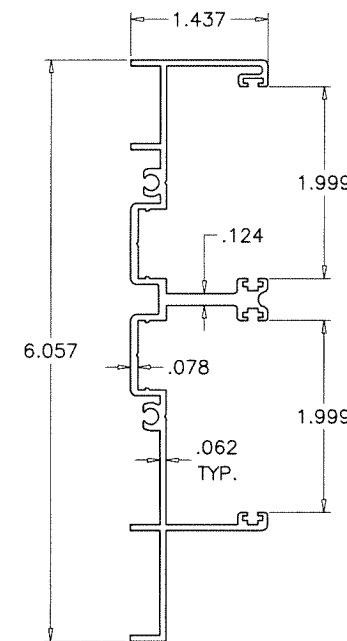
FRAME TOP CORNER



PANEL BOTTOM CORNER
INSUL. LAM. GLASS RAIL & STILE (SHOWN)
LAM. GLASS RAIL & STILE (SIMILAR)

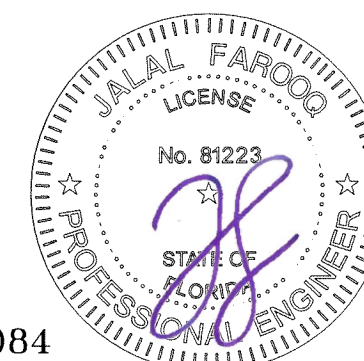


FRAME BOTTOM CORNER



3A ALT. FRAME JAMB

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